

Accessories

Restraints, accessories, assembly instructions



**Order No. NL78
BAIO-SIT**
with special grip ring
for ductile iron pipes
DN 250 to 300



**Order No. NL79
BAIO-SIT**
with grip ring
for PE-pipes
DN 250 to 300
(Use support liner
order no. 6035/6036)



**Order No. NL80
Hawle-Stop**
with segmented grip
ring
for ductile iron pipes
DN 80 to 200



**Order No. NL82
Hawle-Stop**
with grip ring
for PE-pipes
DN 80 to 200
(Use support liner
order no. 6035/6036)



**Order No. NL84
Hawle-Stop**
with carborundum
grip ring
for PVC-pipes
DN 80 to 200



**Order No. NL85
BAIO-Lip seal (BLD)**
PN 16, for easy
assembly onto ductile iron pipes
in BAIO sockets



Order No. 6035 Class SDR 17
Order No. 6036 Class SDR 11
support liner with wedge made of
stainless steel



**Order No. NL86
GKS-pipe-gasket**
PN 16, for use on PE/PVC pipes
in BAIO sockets



**Order No. NL8A
Anti twist device**
for BAIO spigot socket connection



**Order No. 8716
Tyton gasket**
for use on
ductile iron pipes
in BAIO sockets



**Order No. NL92
Dirt and anti-twist protection
DN 80**
for below-ground hydrants with BAIO
spigots

Assembly instructions

Assemble the Hawle Stop and grip ring over the chamfered end of the pipe. Insert the pipe end through the seal in the BAIO socket and slide the grip ring along the pipe to the face of the BAIO socket.

Ensure that the gripping location area is free from lubricant. Locate the Hawle-STOP on the external lug of the socket and rotate clockwise to lock.

