

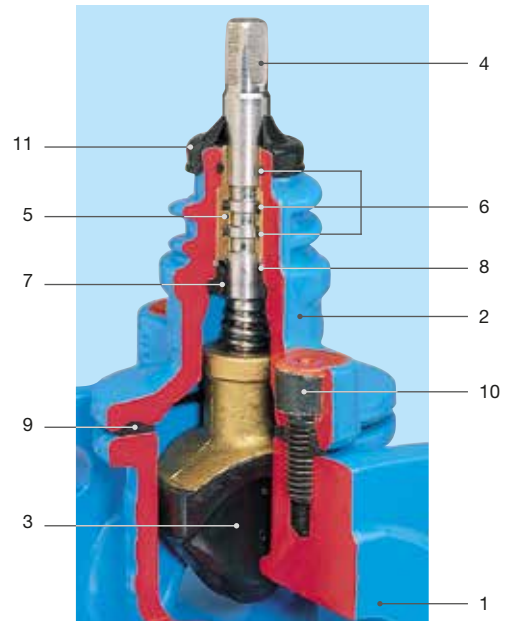
# Service valve

## Overview

### Design features

#### Ductile iron valve

- **Resilient seated gate valve** with smooth and straight-through bore
- Flange valve
- Valve with ISO-fitting
- Valve with thread
- Service valve for PE fusion
- Service valve
- Service valve with drainage
- 2 O-rings mounted on all sides in rust-proof material
- Spindle bearing made of brass
- Threaded connection for extension spindle
- Suitable for all underground installations
- For service connection fittings made of ductile iron with external thread, the free lying threads must be protected against corrosion according to trade regulations after assembly



### Material | Technical features

- 12 **Body (1), bonnet (2)** made of ductile iron, epoxy powder coated inside and out (see page 4)
- 3 **Wedge** made of brass, with vulcanised elastomer
- 4 **Duplex stainless steel spindle** with rolled thread and flat-rolled sealed sliding surface
- 5 **Spindle bearing** (O-ring carrier) made of brass
- 6 **O-rings** made of elastomer
- 7 **Back seat** made of elastomer
- 8 **Retaining ring** made of stainless steel
- 9 **Bonnet gasket** made of elastomer
- 10 **Internal hexagonal screws** recessed and absolutely corrosion protected through casting compound
- 11 **Wiper ring** made of elastomer

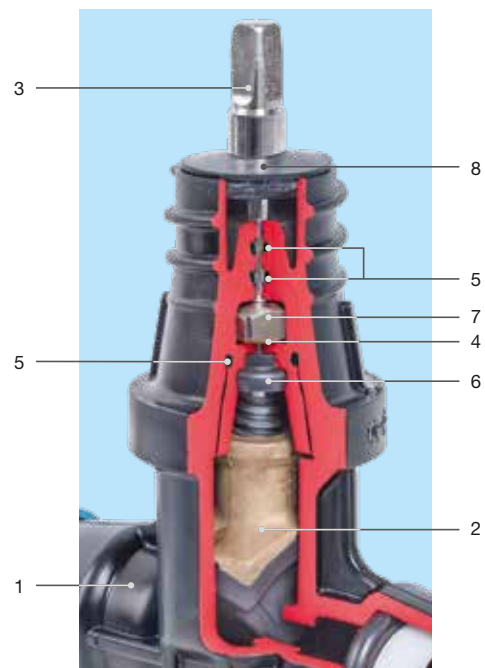
### Design features

#### Valve made of POM

- **Resilient seated gate valve** with smooth and straight-through bore
- Valve with ISO-fitting
- Valve with Hawle-Fit socket
- Valve with thread
- Service valve for PE fusion
- Service valve
- Bonnet with body homogeneously connected through rotational welding
- 2 O-rings for spindle sealing
- Spindle bearing made of brass
- Overload protection
- Threaded connection for extension spindle
- Suitable for all underground installations

### Material | Technical features

- 1 **Body** made of POM
- 2 **Wedge** made of brass, with vulcanised elastomer
- 3 **Duplex stainless steel spindle** with rolled thread and flat-rolled sealed sliding surface
- 4 **Spindle bearing** made of brass
- 5 **O-rings** made of elastomer
- 6 **Back seat** made of elastomer
- 7 **Overload protection** made of stainless steel
- 8 **Wiper ring** made of elastomer



# Service valve

## With ISO-fitting for PE pipe both ends

### Design features

- Resilient seated gate valve with smooth straight-through bore
- For PE pipes according to EN 12201 and DIN 8074 | up to PN16; up to 30 °C medium temperature
- **No. 2630: Sealing system:** the contact between wedge and body is friction free. Therefore no scuffing or abrasion of the wedge
- All parts made of corrosion free materials
- Maximum spindle torque: 80 Nm
- Technical details ISO-fitting see page K 3/1

**Standard version:** without handwheel and extension spindle

**Special versions:** on request

### Suitable accessories

**Suitable accessories:** see page J 1/2

Handwheel:		No. 7800
Extension spindle:	rigid	No. 9101
	telescopic	No. 9601
Surface box:	rigid	No. 1550, No. 1650
	telescopic:	No. 1850, No. 1851K
Spindle extension :		No. 7820
Sealing cap:		No. 2156, No. 2157
Chamfering tool:		No. 6000
Saddle blade:		No. 6010
Pipe cutter:		No. 6050
Mounting spray:		No. 3443

### No. 2600



STRUCTURE  
of grip ring for  
PE pipes

### No. 2630



Order No.	Version	MOP (PN)	Dimensions/DN					
			½"	¾"	1"	1¼"	1½"	2"
2600	Made of ductile iron	16						
2630	Made of POM							

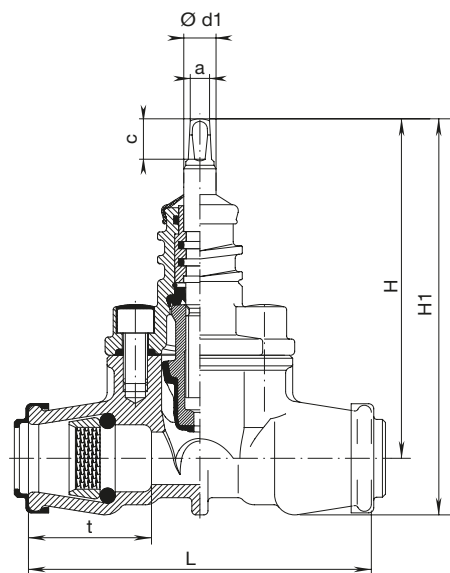
Both valves can be adapted for PVC pipe with grip ring „2K“ at extra cost

### Application example



# Service valve

## With ISO-fitting for PE pipe both ends

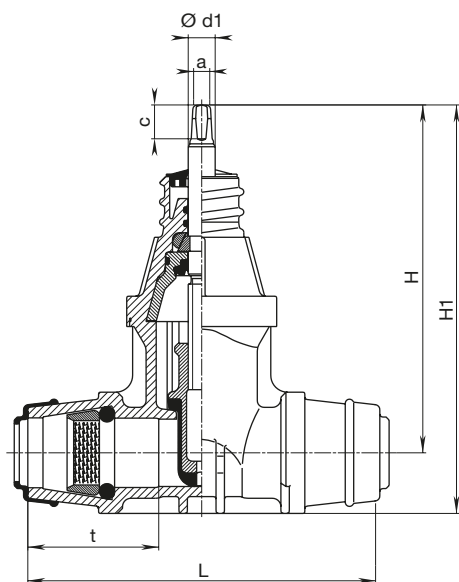


### Service valve, ductile iron

ISO-fitting for PE pipe both ends

#### No. 2600

DN	Ø pipe ext.	Valves				Spindle			Weight
		t	L	H	H1	a	c	Ø d1	
¾"	25	52	165	164	187	10,3	20	16	2,30
1"	32	61	170	164	192				2,33
1¼"	40	76	220	200	235				4,00
1½"	50	91	232	200	240				4,10
2"	63	103	270	219	267				7,00



### Service valve, POM

ISO-fitting for PE pipe both ends

#### No. 2630

DN	Ø pipe ext.	Valves				Spindle			Weight
		t	L	H	H1	a	c	Ø d1	
½"	20	43	125	178	200	10,3	20	16	0,85
¾"	25	52	152	177	205				0,85
1"	32	63	174	177	205				0,95
1¼"	40	78	208	205	241				1,50
1½"	50	92	246	205	247				1,65
2"	63	100	261	221	271				2,10