Service valve

Design features

Ductile iron valve

- Resilient seated gate valve with smooth and straightthrough bore
- Flange valve
- Valve with ISO-fitting
- Valve with thread
- Service valve for PE fusion
- Service valve
- Service valve with drainage
- 2 O-rings mounted on all sides in rust-proof material
- Spindle bearing made of brass
- Threaded connection for extension spindle
- Suitable for all underground installations
- For service connection fittings made of ductile iron with external thread, the free lying threads must be protected against corrosion according to trade regulations after assembly

Material | Technical features

- 12 Body (1), bonnet (2) made of ductile iron,
- epoxy powder coated inside and out (see page 4)
- 3 Wedge made of brass, with vulcanised elastomer
 4 Duplex stainless steel spindle with rolled thread and flat-rolled sealed sliding surface
- 5 Spindle bearing (O-ring carrier) made of brass
- 6 **O-rings** made of elastomer
- 7 Back seat made of elastomer
- 8 Retaining ring made of stainless steel
- 9 **Bonnet gasket** made of elastomer
- 10 **Internal hexagonal screws** recessed and absolutely corrosion protected through casting compound
- 11 Wiper ring made of elastomer

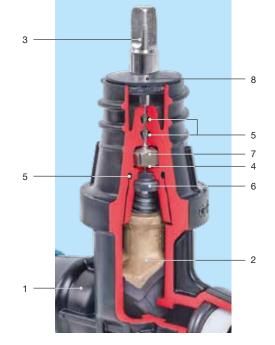
Design features

Valve made of POM

- Resilient seated gate valve with smooth and straight-through bore
- Valve with ISO-fitting
- Valve with Hawle-Fit socket
- Valve with thread
- Service valve for PE fusion
- Service valve
- Bonnet with body homogeneously connected through rotational welding
- 2 O-rings for spindle sealing
- Spindle bearing made of brass
- Overload protection
- Threaded connection for extension spindle
- Suitable for all underground installations

Material | Technical features

- 1 Body made of POM
- 2 Wedge made of brass, with vulcanised elastomer
- 3 Duplex stainless steel spindle with rolled thread and flat-rolled sealed sliding surface
- 4 **Spindle bearing** made of brass
- 5 **O-rings** made of elastomer
- 6 **Back seat** made of elastomer
- 7 **Overload protection** made of stainless steel
- 8 Wiper ring made of elastomer





ISO combination service valve



- Resilient seated gate valve with smooth straightthrough bore
- With conical 2" external thread according to EN 10226 for mounting onto saddle and ½" external thread according to ISO 228 only for ISO push-fit fitting No. 6221F
- One valve with 5 ISO push-fit fittings for PE pipes (pipe Ø 25/32/40/50/63 mm) reduces stockkeeping
- For PE pipes according to EN 12201 and DIN 8074 | up to PN 16; up to 30 °C medium temperature
- A robust design made of POM
- All parts made from corrosion free materials
- Sealing system: The contact between plug and body is friction free. Therefore no scuffing or abrasion on the plug

Standard version:without handwheel and extension
spindleSpecial versions:on request

Material | Technical features

• Shut-off plug made of brass, with vulcanized elastomer

Suitable accessories

Suitable accessories:	see page J 1/2	
Handwheel:	No. 7	7800
Extension spindle:	rigid No. 9	9101
	telescopic No. 9	9601
Surface box:	rigid No. 1	1550, No. 1650
	telescopic: No.	1850, No. 1851K
Spindle extension:	No. 7820	
Sealing cap:	No. 2156, No. 2	157
Chamfering tool:	No. 6000	
Saddle blade:	No. 6010	
Pipe cutter:	No. 6050	Ø 16
Mounting spray:	No. 3443	<u> </u>
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Order No.	Article	MOP (PN)	DN	Thread	Ø PE- pipe	Weight	
3151	ISO Combination service valve without fitting	16	1"	2" - 1½"		0,85	
3150	ISO Combination service valve with choice of ISO push-fit fitting		1"	2" - 1½"	25 32 40 50 63	0,96 0,99 1,07 1,14 1,28	
6221F	ISO push-fit fitting with backing washer				1½"	25 32 40 50 63	0,10 0,13 0,22 0,29 0,41

